20-8566

Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3217-1
Job Sheet 187779

Part No: D3217-1 **Job Qty:** 2 pcs
Part Name: Cable 66.5
Part Weight: 0 lbs **Status:** New **Priority:** Medium
Job Created: 12/17/18 **Job Tracking No:**
Due Date: 12/28/18 **Created By:** Chantal Lavoie
Type: Stock **Description:**
Note: DWG REV C IPP A 04.11.18 New issue KJ/JLM IPP Rev:B 08-10-07 revc as per dwg DD verified by:EC
Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Standard Run Hrs	Workcenter/Supplier Workcenter / Supplier Lead Time	Sign-off
100	Purchasing	2 pcs		12/28/18	0.00	0.00	Purchasing - 1	DEC 27 2018
							Purchasing - 2	
							Purchasing - 3	
110	Packaging 2-1 - Receive - B4B	2 pcs		12/28/18	0.00	0.00	Packaging 2 - 1 - B4B	
							Packaging 2 - 2 - B4B	
							Packaging 2 - 3 - B4B	
							Packaging 2 - 5 - B4B	DEC 27 2018
							Packaging 2 - 4 - B4B	
							Packaging 2 - 6 - B4B	
							Packaging 2 - 7 - B4B	
							Packaging 2 - 8 - B4B	
							Packaging 2 - 9 - B4B	
							Packaging 2 - 10 - B4B	
							Packaging 2 - 11 - B4B	
							Packaging 2 - 12 - B4B	
							Packaging 2 - 13 - B4B	
							Packaging 2 - 14 - B4B	
							Packaging 2 - 15 - B4B	
							Packaging 2 - 16 - B4B	
							Packaging 2 - 17 - B4B	
							Packaging 2 - 18 - B4B	
							Packaging 2 - 19 - B4B	
							Packaging 2 - 20 - B4B	
							Packaging 2 - 21 - B4B	
							Packaging 2 - 22 - B4B	
							Packaging 2 - 23 - B4B	
							Packaging 2 - 24 - B4B	
							Packaging 2 - 25 - B4B	
							Packaging 2 - 26 - B4B	
							Packaging 2 - 27 - B4B	
							Packaging 2 - 28 - B4B	

P0043078.

DART AEROSPACE

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S140422
Part: D3217-1
Job No: 187779
Serial No/Batch: S140422
Revision:
Inspector:
Exp Date:
Instructions: Various STC's

Date: 12/27/18

				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
120 **QC 6**	2 pcs	12/28/18	0.00 0.00	QC 6 - 38	DAS 38 9-89
				QC 6 - 42	
				QC 6 - 9	
				QC 6 - 68	
				QC 6 - 61	
130 **Packaging 3-1 - Stock - B4B**	2 pcs	12/28/18	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	DAS 6 9-89 JAN 11 2019
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	DAS 21 9-89 JAN 14 2019
140 **QC 21 - SA**	2 pcs	12/28/18	0.00 0.00	QC 21 - SA - 21	

5t217

Part Op **100** - (Purchasing)
Descriptions: **110** - Receive & Inspect for Damage & Mat'l Certs
120 - QC6- All purchased or subcontracted products
130 - Identify as per dwg & Stock Location:_____
140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
173-VTT-4-66.5	Cable D3217-1	2 pcs (1 ea)	100-Purchasing	S140421

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	173-VTT-4-66.5	2	0	0

Part Specifications

Specifications could not be found.

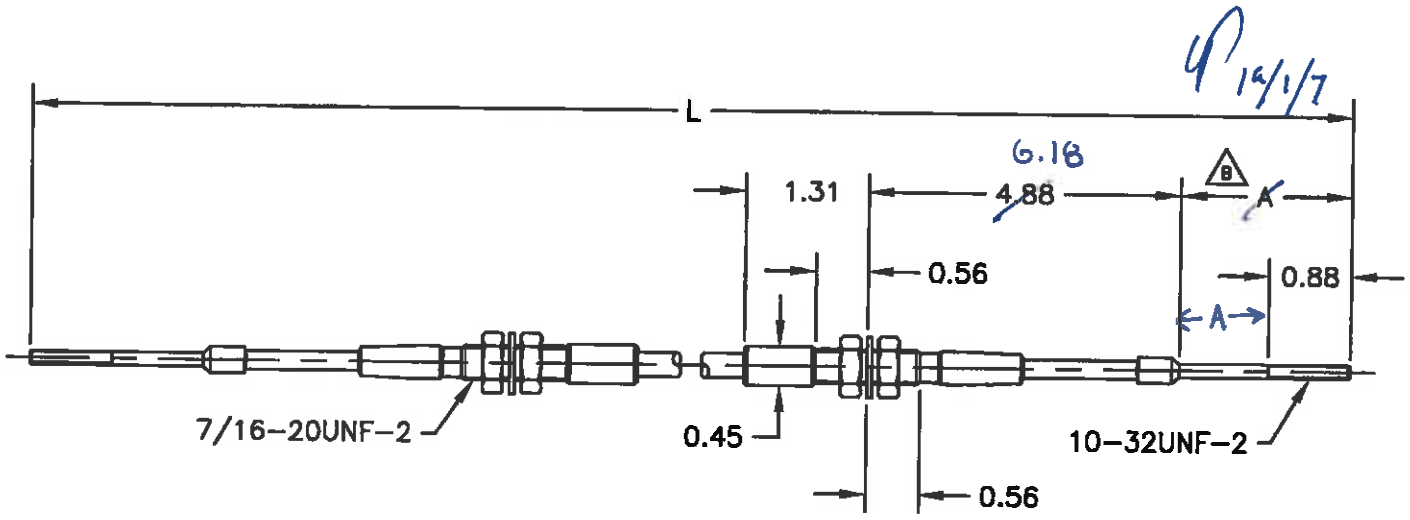
Plex 12/17/18 9:57 AM dart.lavoie.chantal

DART

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
RF			
CHECKED	APPROVED	DRAWING NO.	REV. C
PH		D3217	SHEET 1 OF 1
DATE		TITLE	SCALE
08.09.26		CABLE	NTS

A	04.01.27	NEW ISSUE
B	06.04.06	TRAVEL (A) INCORRECTLY REPRESENTED
C	08.09.26	ADD D3217-5 CABLE

RELEASED
08.09.30



DART P/N	TRAVEL (A)	OVERALL LENGTH (L)	CABLE CRAFT P/N
D3217-1	4"	66.5"	173-VTT-4-66.5
D3217-3	4"	80.5"	173-VTT-4-80.5
D3217-5	4"	69.5"	173-VTT-4-69.5

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER
PO042078

Supplier: COT001-VC
Commercial Truck Equipment
9475 - 192 Street
Surrey
BC
V4N 3R7 Canada
Phone: 604 888 0513
Fax: 604 888 1036

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO042078
PO Date: 12/17/18
Due Date: 12/28/18
Purchase Order Revision:
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

E-MAILED DEC 17 2018

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	187779	173-VTT-4-66.5		Cable D3217-1 As Per Dwg D3217 Rev. C	Firmed	-	12/28/18	2 pcs	0 pcs	2 pcs	$59.44/pcs	$118.88
											Grand Total:	**$118.88**

DEC 27 2018

DAS 38 9-89

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses
A005 RIGHT OF ENTRY
A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
A012 CHEMICAL AND PHYSICAL TEST REPORTS
A016 PERSONNEL QUALIFICATION
A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 12/17/18 2:32 PM dart.tsimiklis.chrisoula

COMMERCIAL TRUCK EQUIPMENT CO.

Commercial Truck Equipment Corp - Surrey
9475 192 Street
Surrey BC V4N 3R7
Phone: (604) 888-0513 Fax: (604) 888-1036

INVOICE

SU-0004492249

DATE December 18, 2018
Customer No DART00

Bill To:
DART AEROSPACE LTD.

1270 ABERDEEN STREET
HAWKESBURY ON K6A 1K7

(613) 632-5200

Ship To:
DART AEROSPACE LTD.

1270 ABERDEEN STREET
HAWKESBURY ON K6A 1K7

(613) 632-5200

P.O. Number	F.O.B.	Sales Person	Order Date	ORDER NUMBER
PO042078		Gregg Baizley (GBA)	Dec 18,2018	04366508-0
Ship Via		**Terms**		**Reference**
PUROLATOR 7684382		Net 30 days		

Part No	Description	Loc	Qty REQ.	Qty Shipped	Qty B.O.	Price per Unit	Price Total
173-VTT-4-72	BUILT AS 173-VTT-4-66.5**********		2	2		73.74	147.48

DAS 38 B-69

No returns on custom cables, electrical components, seals, or special order items.
No labour warranty on part sales.
1.5% per month(19.56% per annum) interest charge will be applied to all overdue accounts.

Tax # 838352052

	Net Amount	147.48
Tax # 838352052	**Freight**	
	G.S.T.	7.37
	P.S.T. BC	10.32
CAD	**Total Due**	165.17

--- CUSTOMER COPY ---

Entered: JR Date: OCT 16 2020

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. 20-8566

Route update only ☐

Job: ~~D3217-1~~ 187779

Part No. D3217-1

DISPOSITION

Rework ☐
Scrap ☐
Use-as-is ☒

DEPARTMENT/PROCESS

Skid-tube ☐ Cross tube ☐ Eng. (Non-AW) ☐ Engineering ☒
Machining ☐ Small Fab ☐ Prod. Eng. Coor. ☐ Water Jet ☐
Large Fab ☐ Finishing ☐ Rec/Store/Packaging ☐ Supplier ☐
Quality ☐

Date : 19/1/7

Sequence #: 120

QTY Affected : 2

MRB (QSI042)

INSP 12 19/1/7

Description Work Order Deviation

Dim 4.88 is 6.18. Dim "A" is 4.88"

Disposition

Acceptable. Dwg is incorrect. Check with aircraft & kit shows part dims match what has historically received. Dwg dims would not fit. Dwg to be revised.

Place dwg under review

Completed By

19/1/7

Lead hand / Supervisor

PD 19.10.31 PD

QC / QA Coordinator

PD 19.10.31

Root Cause

Operator ☐
Manufacturing Process ☒
Equip/Tooling ☐
Handling/Presservation ☐
Material ☐
Product Improvement ☐
Process Improvement ☐
Human Factors ☐

FAULT CATEGORY

☐ Pressure/Forced
☐ Bending
☐ Crushing
☐ Cracks
☐ Crimp/Kink/Ripple/Wave/Twist
☐ Marks/Chatter
☐ Mislabeled
☐ Contamination
☐ Misaligned/off center
☐ BOM/Route
☐ Broken/Damage/Defect
☐ Incomplete/Unclear Instructions
☐ Drill Holes
☐ Fit/Function
☐ Power Loss/Surge
☐ Folio/Program
☐ Grain Direction
☐ Weld
☐ Wrong Stock Pulled
☐ Out of Sequence
☐ Off-set/Set-up
☐ Positioned Wrong
☐ Outside Tolerance
☑ Drawing
☐ Finish
☐ Part Lost/Missing
☐ Misread

Other/Details: